Flap operated flow switches Series 1200... and 1220...







MODELS

- type 1200T/1200B
- type 1220T/1220B

USE

The type 1200 and 1220 flow switches are designed to detect any loss or excess of liquid flow within a horizontal pipe of minimum diameter 50mm.

PRINCIPLE

A hinged flap, positioned perpendicular to the direction of the fluid flow, actuates a rod, which hold a magnet at its upper end. This magnet actuates another magnet connected to an electrical switch, which deliver an alarm signal. The switch is set for a given flow named "the switch flow". (while ordering, customer must mentioned if this switching flow is need while flow is increasing or decreasing").

DESCRIPTION

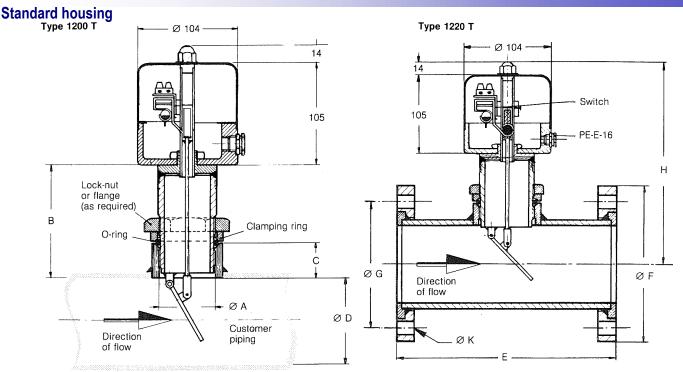
The instrument is available in two standard versions:

- TYPE 1200: This is the simplest design, directly connected to the customer piping, which must drill its pipe and weld a threaded or flanged supplied tube.
 1200 is delivered either with a screwed connection mode to the pipeline (1200T), either a flanged connection type (1200B).
- TYPE 1220: Delivered already mounted on a connection bushing (pipe section), supplied complete with threaded or flanged connection type. This design should be simply bolt on an existing pipe line already fitted with flanges.



July 2017

TECHNICAL DATA



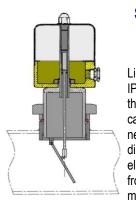
FLOW RATES and DIMENSIONS

Nominal Switching		Pipe	Type 1200				Type 1220						
flow m³/h (water)	flow m³/h* (water)	Ø D mm	Ø A BSP Inches	B mm	C mm	Flanged sleeve DIN	Flange DIN	Ø F mm	Ø G mm	K No	ØK	E mm	mm H
12 20	3 - 6 4 - 8	50 65	1 1/4	100	35	32	50 65	165 185	125 145	4 4	18 18	200 200	240 250
30 50 80	6 - 12 10 - 20 15 - 30	80 100 125	2	113	35	50	80 100 125	200 220 250	160 180 210	8 8 8	18 18 18	200 250 300	265 280 290
100 200 300	25 - 50 40 - 80 60 - 120	150 200 250	3	128	40	80	150 200 250	285 -340 395	240 295 350	8 8 12	22 22 22	300 350 350	315 345 380

^{*} The alarm is set for a flow within the specified limits.

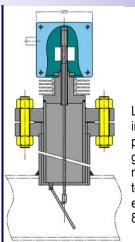
Maximum operating conditions: Pressure 16 bar (higher value on request) / Temperature: 120°C (up to 250°C with heat screen option)

JUNCTION BOX



Standard H1

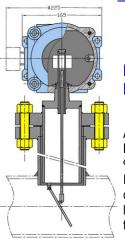
Light alloy box IP54; inlet through brass cable gland f/w neoprene diaphragm for electrical cable from 8 to 11 mm diameter.



SEALED:

H3

Light alloy IP65, inlet through polycarbonate cable gland with neoprene ring and tension take-up for electrical cable from 8 to 10mm diameter





Explosion-Proof Box:

H2

ATEX certified

LCIE01ATEX6061X

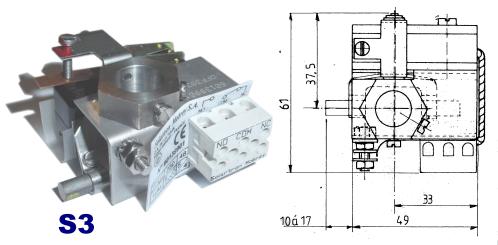
x II2G EExdIICT6

Inlet through aluminium cable gland with cable lock. For cables from 8 to 11mm.

INSTALLATION AND MAINTENANCE:

The flow monitor must be installed on a horizontal section of piping. The only precaution necessary is to ensure that the instrument is as near as vertical as possible. In the version 1200, when welding the sleeve to the pipe, it should be ensured that the sleeve is perfectly vertical and when mounting the instrument that the flap is perpendicular to the direction of the flow. The instrument doesn't require any particular maintenance, although it should be kept in clean condition. For further details, refer to the instruction manual.

CONTACT TYPES

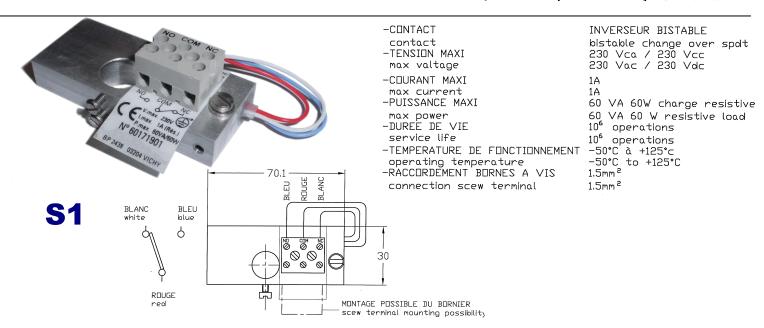


CARACTERISTIQUES

CHARACTERITICS

- -Tension maxi 230V (voir tableau)
- -Max voltage 23 Ov (see table)
- -Courant maxi 15A (voir tableau)
- -Max current 15A (see table)
- -Temperature de fonctionnement-25°C á+85°C
- -Operating temperature -25°C to +85°C
 -Duree de vie 10⁶ manoeuvres
 -Service life 10⁶ operations

Tension <i>Voltage</i> .	charge resistive resistive load	charge inductive inductive load
230Vcc/Vdc 11.0Vcc/Vdc .30Vcc/Vdc 11:0Vca/Vac 230Vca/Vac	0,2A 0,4A 8 A 15A 10 A	0,05A 0,1A 4 A 5 A



SPARES:

Contact, Flap magnet assembly

ORD	ERI	NG										
Code	INSTRUMENT TYPE											
1200		LOW alarm fitted directly to the customer pipe										
1220			larm fitted to the customer pipe using a connection bushing (pipe section with flanges)									
	Code		ECTION									
1	Т	Thread	led + welded connection									
1	В		d connection									
1				RATING								
1	1	-		2"- 2"1/2 - 3" - 4" - 5" - 6" - 8" - 10" (for 1220T and 1220B types)								
1	1	-		1"1/4 - 2" - 3" (for 1200 T and 1200B types)								
1	1			DESIG				- J				
1	1	1		В	BODY MATERIAL			FLAP MATERIAL	CONNECTIONS			
1	1	1	Se	ries 12	00T							
1	1	1	C1					316L ST.ST.	BSPP threaded			
i	i	i	I C2 316L ST.ST.				316L ST.ST.	BSPP threaded				
i	İ	İ		Series 1200B								
1	1	1	C3 Carbon steel				316L ST.ST.	ISO NP16				
Í	i	I C4 316L ST.ST.				316L ST.ST.	ISO NP16					
- 1	1	I C5 Carbon steel						316L ST.ST.	ANSI B16-5 150#			
1	1	- 1	C6		316L ST.ST.			316L ST.ST.	ANSI B16-5 150#			
1	1	1	Se	ries 12					1			
1	1	- 1	C1	Carbon steel				316L ST.ST.	ISO NP16			
1	1	1	C2	316L ST.ST.				316L ST.ST.	ISO NP16			
1	1	I	C3		Carbon steel			316L ST.ST.	ANSI B16-5 150#			
- 1	- 1	- 1	C4	;	316L ST.ST.			316L ST.ST.	ANSI B16-5 150#			
- 1	1	- 1	Se	ries 12	20B		·					
- 1	1	- 1	C5	(Carbon	steel		316L ST.ST.	ISO NP16			
- 1	- 1	- 1	C6	;	316L ST.ST.			316L ST.ST.	ISO NP16			
	- 1	-	C7		Carbon steel			316L ST.ST.	ANSI B16-5 150#			
1	- 1	- 1	C8		316L ST.ST.			316L ST.ST.	ANSI B16-5 150#			
	I	I	I	Code	le SWITCHING MOD							
	I	I	I	M1				by customer				
I	I	I	I	M2		d by cu						
- 1	I	I	I	I		HOUS						
I	I							box – IP54				
1	- 1	-		I	H2	Flame	-proof E	Box ATEX – Ex II2	G ExdIICT6			
- 1	- 1	- 1	- 1	- 1	H3	Alumir	ium Bo					
1	1	I	- 1	- 1		Code	ALAR	M TYPE				
- 1	1	- 1	- 1	- 1		S 1	Bistab	le Change over SPE	DT			
1	1	- 1	- 1	- 1	- 1	S3	Bistab	le microswitch				
	- 1	-		I	I	S4		brass connection				
I	I	I	I	- 1		S5	Pneumatic contact 1,6 bar stainless steel connection					
I	l l	l l	l l	l l		S6		natic contact 7 bar b				
I	I	I	I	I		S7			tainless steel connection			
	I							OPTIONS				
Į,	Į.				ļ		Z1		d for H2 processes			
!	1					 	Z2	Thermal shield for				
1	!	- !	- !	- !	. !	- !	Z3	Exhaust collector,				
l l	!						Z4		stainless steel connection			
1	1	1	1	1	1	1	Z9	Epoxy painting				
V	V	V	V	V	V	V	V					
<u>1220</u>	<u>B</u>	<u>2"</u>	<u>C5</u>	<u>M2</u>	<u>H1</u>	<u>S4</u>	<u>Z9</u>					

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